Journal of Catalysis 269 (2010) 255-268

Contents lists available at ScienceDirect

# Journal of Catalysis

journal homepage: www.elsevier.com/locate/jcat

# Activity, selectivity, and adsorbed reaction intermediates/reaction side products in the selective methanation of CO in reformate gases on supported Ru catalysts

# S. Eckle, Y. Denkwitz, R.J. Behm\*

Institute of Surface Chemistry and Catalysis, Ulm University, D-89069 Ulm, Germany

#### ARTICLE INFO

Article history: Received 19 July 2009 Revised 29 October 2009 Accepted 30 October 2009 Available online 29 December 2009

Keywords: Selective CO methanation CO removal Supported Ru catalyst Selectivity Activity Mechanism

# ABSTRACT

The reaction behavior and mechanistic aspects of the selective methanation of CO over two supported Ru catalysts, a Ru/zeolite catalyst and a Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, in CO<sub>2</sub> containing reaction gas mixtures were investigated by temperature-screening measurements, kinetic measurements and in situ diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) measurements. The influence of other components present in realistic reformate gases, such as H<sub>2</sub>O and high amounts of CO<sub>2</sub>, on the reaction behavior was evaluated via measurements in increasingly realistic gas mixtures. Temperature screening and kinetic measurements revealed a high activity of both catalysts, with the Ru mass-normalized activity of the Ru/zeolite catalyst exceeding that of the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst by about one order of magnitude. Approaching more realistic conditions, the conversion-temperature curve was shifted slightly upwards for the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, whereas for the Ru/zeolite catalyst it remained unaffected. The selectivity was highest for the Ru/zeolite catalyst, where in parallel to full conversion of CO the conversion of CO<sub>2</sub> remained below 10% over a 40 °C temperature window. During selective methanation on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, CO<sub>2</sub> was converted even though CO was not completely removed from the feed. Transient DRIFTS measurements, following the build-up and decomposition of adsorbed surface species in different reaction atmospheres and in the corresponding CO-free gas mixtures, respectively, provide information on the formation and removal/stability of the respective adsorbed species and, by comparison with the kinetic data, on their role in the reaction mechanism. Consequences on the mechanism and physical reasons underlying the observed selectivity are discussed.

© 2009 Elsevier Inc. All rights reserved.

# 1. Introduction

Economically and ecologically efficient techniques for the production of sufficiently pure H<sub>2</sub> are a prerequisite for the introduction of H<sub>2</sub> based energy technologies [1]. Today, H<sub>2</sub> is mainly produced by steam reforming/partial oxidation of fossil fuels [2-7], which, among other components, leaves CO (1-8%) and substantial amounts of CO<sub>2</sub> (up to 20%) in the resulting H<sub>2</sub>-rich gas mixture ('reformate'). For the operation of low-temperature polymer electrolyte fuel cells (PEFCs), the resulting H<sub>2</sub>-rich gas should be free of catalyst poisons, in particular the CO content has to be reduced to ≤10 ppm under steady-state conditions [8] (<1 ppm after 2015 [9]) [10], which is most commonly achieved catalytically, by a combination of the water gas shift (WGS) reaction and the preferential oxidation of CO (PROX) [2,3,6,11,12]. In cost sensitive, small scale applications, however, methanation of the CO may be a more attractive process for CO removal compared to the PROX reaction, since it uses the H<sub>2</sub> present in the feed gas and avoids the

E-mail address: juergen.behm@uni-ulm.de (R.J. Behm).

need for an additional unit for  $O_2$  dosing [4]. The losses of  $H_2$  are tolerable, as long as the initial CO contents, after the WGS reaction, are low (0.5%). Precondition for this concept, however, is that the reaction is highly selective for the methanation of CO and that  $CO_2$  methanation is essentially inhibited, otherwise the losses of hydrogen would become intolerable [4,13]. This is the background of the present study, where we investigated (i) the performance of two commercial-supported Ru catalysts, a zeolite-supported catalyst developed for these purposes and, for comparison, a standard Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, in the selective methanation of CO and (ii) mechanistic details of the reaction, aiming at a physical understanding of the reaction and the resulting high selectivities.

The CO methanation reaction is closely related to the Fischer– Tropsch reaction, where higher hydrocarbons are produced by the reaction of CO and H<sub>2</sub> [14,15], and accordingly, the most active catalysts in the Fischer–Tropsch reaction, oxide supported Fe, Co, Ni, and Ru catalysts [14,15], were identified also as the most active catalysts for the CO methanation reaction [16–22]. Also the methanation of CO<sub>2</sub> over Ru catalysts was investigated in a number of studies, e.g., in [23,24]. Catalysts with Ru as active component showed a high selectivity towards CO methanation in CO<sub>2</sub> containing gas mixtures [17,21,22,25–27]. Several authors [28–30]





<sup>0021-9517/\$ -</sup> see front matter  $\odot$  2009 Elsevier Inc. All rights reserved. doi:10.1016/j.jcat.2009.10.025

proposed that the use of zeolites as support for Ru catalysts results in a higher selectivity for the selective methanation of CO compared to Ru/Al<sub>2</sub>O<sub>3</sub> or Ru/SiO<sub>2</sub> catalysts, which they explained by a stronger metal-support interaction. Furthermore, because of their large surface areas, zeolites are likely to favor the formation of small Ru particles and to stabilize these against sintering; and, their well-defined pore structure may result in a narrower particle size distribution [31]. The resulting small Ru particle size was suggested to have a positive effect on the catalyst's activity [27,32,33]. Other groups, however, assumed that small particles and a high dispersion are counterproductive for the activity [21,34,35]. The surface species formed during reaction were characterized by in situ infrared spectroscopy studies on different Ru-catalysts. Different types of adsorbed CO adsorbed on the Ru particles, e.g., CO<sub>ad</sub> on oxidized Ru, linear and bridged CO<sub>ad</sub> on Ru<sup>0</sup>, surface formates and/or surface carbonates as well as adsorbed CH<sub>x,ad</sub> species were observed during CO methanation on the catalysts [25,36-41]. From these studies it was not clear, however, whether there is a preference for a specific type of CO<sub>ad</sub> as active species, and if so, for which of them. Formates and carbonates are commonly interpreted as side products.

CH<sub>x</sub> species had been proposed by Ekerdt and Bell [37] and later by Yamasaki et al. [38] as reaction intermediates. The latter authors showed in a very detailed in situ IR study that upon changing from a  ${}^{12}CO/H_2$  reaction atmosphere to a  ${}^{13}CO/H_2$  gas mixture the signals related to  ${}^{12}CH_{x,ad}$  species disappeared, while signals related to the corresponding  ${}^{13}CH_{x,ad}$  species were growing in [38]. They also estimated concentrations of CH<sub>2</sub> and CH<sub>3</sub> groups present on the surface under steady-state conditions. Assuming that these groups belonged to adsorbed  $C_x H_y$  hydrocarbon chains, they could calculate the average length of the  $C_xH_y$  hydrocarbon chains. Based on these data they proposed a complex mechanism for the CO methanation reaction, where CH<sub>x,ad</sub> species act as reaction intermediates and CH<sub>4</sub> formation proceeds via formation and decomposition of adsorbed hydrocarbon chains [38]. However, since in the SSITKA-type (steady-state isotope transient kinetic analysis) experiments the CH<sub>x,ad</sub> removal rate in H<sub>2</sub> was not quantified and compared to the CH<sub>4</sub> formation rate, it is not clear, whether the reactive removal of the  $CH_{x,ad}$  species observed in IR is really the rate-limiting step in the dominant reaction pathway, which would mean that these species represent reaction intermediates in that pathway, or whether they should better be considered as spectator species or as reaction intermediates in a minority pathway (side reaction). Further information on mechanistic aspects can be derived from recent density functional theory (DFT) studies [42-46].

In the present paper, we investigated the CO methanation reaction in a number of different reaction atmospheres, going from pure  $H_2/CO$  and  $H_2/CO_2$  mixtures to more realistic reaction mixtures, over a Ru/zeolite and a Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. In the first part, we characterized the activity, selectivity and stability of the two catalysts in conversion measurements and in kinetic measurements under differential reaction conditions, determining reaction rates, activation energies and reaction orders. In the second part, the formation and their accumulation with time of different surface species under reaction conditions as well as their decomposition in CO-free atmosphere (H<sub>2</sub>/N<sub>2</sub> mixtures) was followed in transient in situ diffuse reflection IR Fourier transform spectroscopy (DRIFTS) measurements, performed under comparable reaction conditions (differential conversion, identical gas mixtures and reaction temperatures) as used in the kinetic measurements and compared to reaction and mass spectrometric transient data. The correlation between the activity and the build-up of surface species during the reaction under different reaction conditions and between the removal of adsorbates and CH<sub>4</sub> formation in transients in CO-free atmosphere on both

Ru catalysts as well as consequences for the reaction pathway are discussed.

# 2. Experimental

## 2.1. Catalyst properties

Two Ru catalysts were investigated, a Ru/zeolite catalyst prepared by Süd-Chemie AG with 2.2 wt.% Ru loading and a commercial 5.0 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst (Johnson Matthey). The BET surface areas were determined by  $N_2$  adsorption to 100 and 410  $m^2\,g^{-1}$  for the Ru/Al<sub>2</sub>O<sub>3</sub> and the Ru/Zeolite catalyst, respectively. The Ru oxidation state was determined by X-ray photoelectron spectroscopy (XPS; PHI 5800 ESCA system), using monochromatized Al Ka radiation. For the as-received catalysts, without additional pre-treatment, most of the surface Ru is present as Ru oxide, with a  $Ru^{4+}$ Ru<sup>0</sup> ratio of 2:1. This is true for both catalysts. Similar results were obtained also after reactive pre-treatment (description see Section 2.2). Most likely, any changes induced by the reactive pretreatment are counteracted by the transport through air from the reactor used for pre-treatment to the XPS spectrometer. The Ru particle size was investigated by different methods. For the Ru/zeolite catalyst, X-ray diffraction (XRD) showed reflections related to RuO<sub>2</sub> before reactive conditioning (used as received, conditioning see Section 2.2), corresponding to RuO<sub>2</sub> domain/nanoparticle sizes of 10 nm diameter (Debye-Scherrer). After reactive conditioning for 100 min., the RuO<sub>2</sub>-related XRD reflection decreased significantly in intensity. On the other hand, except for a small shoulder at a support-related reflection, no signal related to metallic Ru was observed, indicative of very small (<1 nm diameter) Ru nanoparticles or grains. On a used catalyst, after 1800 h on stream, the diffractogram reveals metallic Ru nanoparticles or nanograins of 2 nm mean diameter.

For the  $Ru/Al_2O_3$  catalyst, the Ru particle size was determined by TEM imaging to 2–3 nm diameter. On the Ru/zeolite catalyst, in contrast, high resolution TEM imaging was complicated by electron beam-induced decomposition of the zeolite. The images showed a very inhomogeneous distribution of Ru particles, with few individual particles (10–20 nm diameter) and agglomerates of Ru particles, in addition to larger areas without visible nanoparticles (representative TEM images are given as Supplementary material, Fig. 1S).

H<sub>2</sub> adsorption experiments performed on the two catalysts after reduction in H<sub>2</sub> (30 min, 200 °C) yielded active surface areas of  $3.7 \text{ m}^2 \text{ g}^{-1}$  (Ru/Al<sub>2</sub>O<sub>3</sub>) and 0.095 m<sup>2</sup> g<sup>-1</sup> (Ru/zeolite), which would correspond to dispersions/Ru particles sizes of 15%/6.5 nm and <1%/113 nm, respectively. (It should be noted that higher reduction temperatures up to 300 °C had no effect on the active surface area, above that temperature the active surface area decreases, probably due to agglomeration.) Additional adsorption experiments performed on a temporal analysis of products (TAP) reactor at  $-30 \ ^\circ C$  after reactive conditioning (100 min, see Section 2.2) yielded active surface areas of 2.8  $m^2\,g^{-1}$  and 0.7  $m^2\,g^{-1}$  for the Ru/Al<sub>2</sub>O<sub>3</sub> and the Ru/zeolite catalyst, respectively, which would correspond to dispersions/particle sizes of 12.5%/8 nm (Ru/Al<sub>2</sub>O<sub>3</sub>) and 6.3%/15 nm (Ru/zeolite). After 1000 min reaction, the respective values were  $2.35 \text{ m}^2 \text{ g}^{-1}/10.5\%/10 \text{ nm}$  (Ru/Al<sub>2</sub>O<sub>3</sub>) and  $0.7 \text{ m}^2 \text{ g}^{-1}/6.5\%/15 \text{ nm}$  (Ru/zeolite). Obviously, the dispersions and particle sizes derived from the adsorption experiments are incompatible with those determined by TEM or XRD. We explain this discrepancy by assuming that also after conditioning a significant fraction of the Ru nanoparticle surface is still oxidized and therefore does not adsorb hydrogen. During reaction, the oxidized Ru surface is further reduced in the reaction atmosphere, but at the same time, an increasing fraction of the active Ru surface area is covered by the build-up of carbonaceous adsorbates (see Section 3.3.2). Hence, the size of the Ru nanoparticles in the zeolite is still unclear, and this is true also for the question of whether very small (TEM invisible) Ru particles are present in the sample, in addition to larger particles. On the other hand, the active (metallic) Ru surface area of the catalyst after conditioning and during reaction, as determined by hydrogen adsorption, is rather well defined and allows the determination of the intrinsic activity of the Ru surface via turn-over frequencies (see next section).

#### 2.2. Temperature screening and kinetic measurements

The temperature screening, the kinetic, and the mass spectrometric transient measurements were carried out at atmospheric pressure in a quartz tube micro reactor. (The catalysts were used as received, but the measurement procedure largely resembles the pre-treatment procedure (Section 2.2) and essentially includes this in the initial heating up to 190 °C). In the temperature screening measurements and in the mass spectrometric transients (Fig. 7), we used 210 mg and 100 mg catalyst powder, respectively. For the kinetic measurements, 18.8 mg (Ru/zeolite) or 55 mg (Ru/Al<sub>2</sub>O<sub>3</sub>) catalyst powder, respectively, were used. These amounts of catalyst were sufficiently low to yield differential reaction conditions (conversion <15%). The Ru/zeolite catalyst was diluted with SiO<sub>2</sub> (total mass 210 mg) to obtain comparable catalyst volumes and hence space velocities. For Ru/Al<sub>2</sub>O<sub>3</sub>, no dilution was necessary. During the temperature screening measurements, the temperature was raised from 150 °C in increments of first 10 °C, then 5 °C (in the range of increasing conversion) and finally 20 °C, ending at 270 °C (in CO<sub>2</sub>-free reaction mixtures) or 410 °C (in CO<sub>2</sub>-containing reaction mixtures). Each temperature was measured for 2 h, where the conversion did not change any more and steady-state can be assumed. The experiments were carried out with a gas flow of 41.6 Nml min<sup>-1</sup> in the different gas mixtures (for compositions, see Tables 1 and 2). To maintain identical space velocities in the temperature screening measurements (5000  $h^{-1}$ ), the gas flow was adjusted accordingly for the more voluminous Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in these measurements. In CO<sub>2</sub> containing gas mixtures, the selectivity for CO methanation was determined by dividing the CH<sub>4</sub> content calculated from the conversion of CO by the measured CH<sub>4</sub> content. The deactivation measurements were performed at 190 °C reaction temperature, following the reaction rate over 1000 min under differential reaction conditions.

Prior to determining reaction orders and activation energies, the catalyst was exposed to the reaction atmosphere for 1000 min to assure stable catalyst and reaction conditions. The activity was monitored with decreasing partial pressure (temperature) and back to verify stable catalyst conditions during these measurements. The gas mixtures were prepared via mass flow controllers (Hastings HFC-202, and Bronkhorst F201C-FA-88 V). Defined amounts of water were added to the gas stream by passing it through a thermostated water bath. Incoming and effluent gases were analyzed by on-line gas chromatography with a CO detection limit of ca. 20 ppm (Chrompak 9001 GC), using H<sub>2</sub> as carrier gas. Mass spectrometric transients were measured by an ion-molecule reaction mass spectrometer (IMR-MS) (Atomika IMR-MS SP 89) [47], which allows for the detection of CO (mass 28) without interference with N<sub>2</sub>. Absolute amounts of desorbing gases were determined via calibration of the IMR-MS. High-purity reaction gases (CO 4.7, H<sub>2</sub> 5.0, N<sub>2</sub> 6.0, CO<sub>2</sub> 5.0, CH<sub>4</sub> 4.5 from Westphalen) were used. The conversions were determined by the CO partial pressure. Evaluation of the Weisz criterion showed the absence of mass transport-related problems [48]. Prior to the experiments, the catalysts were heated up in a N<sub>2</sub> stream to 150 °C. Subsequently, the catalysts were heated to the reaction temperature in reaction gas  $(41.6 \text{ Nml min}^{-1}).$ 

#### 2.3. Infrared measurements

In situ IR measurements were performed by DRIFTS, using a commercial in situ reaction cell (Harricks, HV-DR2) [49]. The spectra were recorded in a Magna 560 spectrometer (Nicolet), equipped with a MCT narrow-band detector. Gas mixtures were prepared as described above, and similar gas flows were used  $(41.6 \text{ Nml min}^{-1})$ . Around 30 mg of diluted catalyst (1:5 with Al<sub>2</sub>O<sub>3</sub>) were used as catalyst bed. Typically, 400 scans were co-added for one spectrum. The intensities were evaluated in Kubelka-Munk units, which are linearly related to the adsorbate concentration [50] (for exceptions see [51]). Background subtraction and normalization of the spectra were performed by subtracting spectra recorded in a flow of N<sub>2</sub> at the reaction temperature directly after catalyst conditioning. To correct for changes in the reflectivity during reaction, the spectra were scaled to a constant background; for the evaluation of the peak intensities in Fig. 6, the spectra were normalized to similar intensities directly aside the peak.

#### Table 1

 $Reaction\ temperature\ for\ 50\%\ and\ 100\%\ CO/CO_2\ conversion\ in\ the\ methanation\ reaction\ on\ 210\ mg\ Ru/Al_2O_3\ catalyst\ (5\ wt.\%\ Ru,\ GSVH:\ 5000\ h^{-1}).$ 

Reaction gas	Reaction gas composition	$T_{50} = 50\%$ conversion (CO) (°C)	$T_{100} = 100\%$ conversion (CO) (°C)	$T_{50} = 50\%$ conversion (CO <sub>2</sub> ) (°C)	$T_{100} = 100\%$ conversion (CO <sub>2</sub> ) (°C)
Idealized reformate CH <sub>4</sub> -rich idealized reformate H <sub>2</sub> O-rich idealized reformate	0.6 kPa CO, 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub> 0.6 kPa CO, 2.8 kPa N <sub>2</sub> , 4.5 kPa CH <sub>4</sub> , rest H <sub>2</sub> 0.6 kPa CO, 2.8 kPa N <sub>2</sub> , 5 kPa H <sub>2</sub> O, rest H <sub>2</sub>	200 200 205	210 230 230		
CO <sub>2</sub> -rich idealized reformate CO-free idealized reformate	0.6 kPa CO, 2.8 kPa N <sub>2</sub> , 1.2 kPa CO <sub>2</sub> , rest H <sub>2</sub> 1.2 kPa CO <sub>2</sub> , 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub>	205	230	225 205	270 250

#### Table 2

Reaction temperature for 50% and 100% CO/CO<sub>2</sub> conversion in the methanation reaction on 210 mg Ru/zeolite catalyst (2.2 wt.% Ru, GSVH: 5000  $h^{-1}$ ).

Reaction gas		Reaction gas composition	$T_{50} = 50\%$ conversion (CO) (°C)	$T_{100} = 100\%$ conversion (CO) (°C)	$T_{50} = 50\%$ conversion (CO <sub>2</sub> ) (°C)	$T_{100} = 100\%$ conversion (CO <sub>2</sub> ) (°C)
Idealized reformate CH <sub>4</sub> -rich idealized H <sub>2</sub> O-rich idealized CO <sub>2</sub> -rich idealized CO-free idealized t	e reformate reformate reformate eformate	0.6 kPa CO, 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub> 0.6 kPa CO, 2.8 kPa N <sub>2</sub> , 4.5 kPa CH <sub>4</sub> , rest H <sub>2</sub> 0.6 kPa CO, 2.8 kPa N <sub>2</sub> , 5 kPa H <sub>2</sub> O, rest H <sub>2</sub> 0.6 kPa CO, 2.8 kPa N <sub>2</sub> , 1.2 kPa CO <sub>2</sub> , rest H <sub>2</sub> 1.2 kPa CO <sub>2</sub> , 2.8 kPa N <sub>2</sub> , rest H <sub>3</sub>	190 190 190 170	200 210 210 190	- - 330 330	- - 410 410

# 3. Results and discussion

#### 3.1. Temperature screening experiments

In the first step, we explored the activity of the two Ru catalysts for the conversion of CO and CO<sub>2</sub> to CH<sub>4</sub> and the influence of CH<sub>4</sub>, H<sub>2</sub>O and CO<sub>2</sub> on the CO methanation reaction in different gas mixtures under integral reaction conditions (see Tables 1 and 2). Fig. 1 shows the temperature dependent conversions of CO and CO<sub>2</sub> on the Ru/Al<sub>2</sub>O<sub>3</sub> (left panels) and Ru/zeolite catalysts (right panels). The upper and lower panels depict the conversion during the methanation reaction in CO<sub>2</sub>-free and CO<sub>2</sub>-rich gas mixtures, respectively. In the different gas mixtures, the CO conversion on both catalysts shows a typical S-shaped curve, starting at 150 °C with a very low conversion (<5%).

For reaction in a CO/H<sub>2</sub> mixture (idealized reformate, 0.6 kPa CO, 2.6 kPa N<sub>2</sub>, rest H<sub>2</sub>), 50% CO conversion to  $CH_4(T_{50})$  are reached at 200 and 190 °C for the Ru/Al<sub>2</sub>O<sub>3</sub> and Ru/zeolite catalysts, respectively, under present reaction conditions (Fig. 1, top panels). After reaching full conversion, a further increase of the temperature had no effect on the CH<sub>4</sub> production on either catalyst. Full CO conversion is reached at 10 °C lower temperature on the Ru/zeolite catalyst than on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. Since the Ru loading of the Ru/zeolite catalyst (2.2 wt.%) is less than half of that of the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst (5 wt.%), its Ru mass-normalized activity is higher than that of the latter catalyst. Similar trends are observed when adding H<sub>2</sub>O (H<sub>2</sub>O-rich idealized reformate) or CH<sub>4</sub> (CH<sub>4</sub>-rich idealized reformate) to the gas-mixture, with the differences in activity becoming slightly higher (Fig. 1, top panels; Tables 1 and 2). For both the H<sub>2</sub>O-rich and the CH<sub>4</sub>-rich reformate, the temperature dependence does not change for the Ru/zeolite catalyst. The Ru/ Al<sub>2</sub>O<sub>3</sub> catalyst behaves similarly in the CH<sub>4</sub>-rich reformate, while in  $H_2O$ -rich reformate the  $T_{50}$  temperature is shifted to slightly higher values, from 200 to 205 °C.

Next, we followed the CO<sub>2</sub> methanation reaction in a CO-free reaction gas mixture (CO<sub>2</sub>/H<sub>2</sub> mixture). The general shape of the temperature dependent CO<sub>2</sub> methanation curve is comparable to that for CO methanation in idealized reformate (0.6 kPa CO; 2.6 kPa N<sub>2</sub>; rest H<sub>2</sub>) for the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, except for a slight shift to higher temperatures (CO<sub>2</sub> conversion:  $T_{50} = 205$  °C, CO conversion:  $T_{50} = 200$  °C, see Table 1). In contrast, on the Ru/zeolite catalyst the increase of the CO<sub>2</sub> conversion with increasing temperature is significantly slower. The temperature for 50% conversion ( $T_{50}$ ) is shifted to 330 °C (CO methanation:  $T_{50} = 190$  °C, see Table 2), and full conversion is reached only at 410 °C (CO methanation: 200 °C, see Table 2).

Adding CO to the gas-mixture (CO<sub>2</sub>-rich idealized reformate: 0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 1.2 kPa CO<sub>2</sub>, rest H<sub>2</sub>), the general shape of the conversion curve for CO and CO<sub>2</sub> methanation does not change, neither for the Ru/zeolite nor for the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst (Fig. 1, bottom panels; Tables 1 and 2). For the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, however, the CO<sub>2</sub> conversion curve is shifted to higher temperatures, and seems to be suppressed by the presence of CO, at least over a temperature range of 20 °C. The temperature for 50% CO<sub>2</sub> conversion is shifted from 205 °C in a CO<sub>2</sub>/H<sub>2</sub> mixture to 225 °C in the presence of CO, in CO<sub>2</sub>-rich idealized reformate. Nevertheless, CO<sub>2</sub> conversion starts already well before all CO is converted to CH<sub>4</sub>. At 100% CO conversion (230 °C), the selectivity is 48%. On the other hand, for the Ru/zeolite catalyst, the  $CO_2$ methanation reaction is only little affected by the presence of CO. Furthermore, the CO methanation is accelerated by the presence of CO<sub>2</sub>, and 50% CO conversion was reached at 170 °C in CO<sub>2</sub>-rich idealized reformate rather than at 190 °C in idealized reformate. In the presence of CO<sub>2</sub>, the reaction is 100% selective for CO methanation on the Ru/zeolite catalyst up to 190 °C. Only at 230 °C, the CO<sub>2</sub> conversion reaches 10%, i.e., there is a temperature window of 40 °C where the selectivity for CO methanation is >85%.



**Fig. 1.** Temperature dependence  $(150-400 \,^{\circ}\text{C})$  of the CO conversion (filled symbols) and CO<sub>2</sub> conversion (open symbols) on a Ru/Al<sub>2</sub>O<sub>3</sub> (a, c) and a Ru/zeolite (b, d) catalyst (210 mg; GHSV: 5000 h<sup>-1</sup>) in different reformate gases: **■**: idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, rest H<sub>2</sub>), **▲**: H<sub>2</sub>O-rich idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 5 kPa H<sub>2</sub>O, rest H<sub>2</sub>), **♦**: CH<sub>4</sub>-rich idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 4.5 kPa CH<sub>4</sub>, rest H<sub>2</sub>); **♦**,  $\diamond$ : CO<sub>2</sub>-rich idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 1.2 kPa CO<sub>2</sub>, rest H<sub>2</sub>) and  $\bigtriangledown$ : CO<sub>2</sub>/H<sub>2</sub> mixture (1.2 kPa CO<sub>2</sub>, 2.8 kPa N<sub>2</sub>, rest H<sub>2</sub>).

Comparison of the temperature screenings results with previously reported data is hardly possible, at least not on a quantitative scale, because of the different reaction conditions, reaction mixtures and procedures for catalyst pretreatment. For the Ru/zeolite catalyst, there are no previous studies on the CO methanation reaction at all. For CO methanation in idealized reformate on a Ru/  $Al_2O_3$  catalyst, Randhava and Amirali [16] reported a  $T_{50}$  value (200 °C) which is similar to our result. It was measured, however, on a lower loaded 0.5 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in 0.3% CO (rest H<sub>2</sub>) at a significantly higher space velocity (GHSV:  $36,000 \text{ h}^{-1}$ , our measurement: GSHV: 5000  $h^{-1}$ ). They observed that the  $T_{50}$  value shifts to higher temperature with higher GHSV and attributed this to the lower contact time (CO conversion of 50% at 230 °C for a GHSV of 36,000 h<sup>-1</sup>). Echigo and Tabata [13] performed temperature screening experiments on a 1 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst at a lower GHSV (7500 h<sup>-1</sup>) in H<sub>2</sub>O-rich reformate (0.54% CO, 20% H<sub>2</sub>O, rest H<sub>2</sub>) and in realistic reformate (0.54% CO, 21% CO<sub>2</sub>, 20% H<sub>2</sub>O, rest  $H_2$ ). In the first gas mixture, they measured a  $T_{50}$  temperature of 190 °C, and full conversion (<10 ppm) was reached at 210 °C. Adding CO<sub>2</sub> to the gas mixture, the CO conversion at 190 °C dropped to about 45%, and full conversion was not reached up to 230 °C (maximum conversion 96% at 230 °C). Comparable to our observations for the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, not all CO is converted, although the methane production exceeds the CO consumption. The CO<sub>2</sub> conversion starts already at 205 °C; at 230 °C the selectivity was 40%. Adding CH<sub>4</sub> to the gas-mixture did not change the performance of their catalyst. Dagle et al. [27] also investigated the methanation reaction in realistic reformate (0.9% CO, 24.5% CO<sub>2</sub>, 5.7% H<sub>2</sub>O, rest H<sub>2</sub>) on differently loaded Ru/Al<sub>2</sub>O<sub>3</sub> catalysts (3 wt.%, 5 wt.% and 7 wt.%, GHSV 13,500 h<sup>-1</sup>). They observed the same  $T_{50}$  value  $(T_{50} = 205 \text{ °C})$  on their 5 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst as determined on our 5 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, but at significantly higher CO, CO<sub>2</sub> and H<sub>2</sub>O contents and at a higher space velocity. At higher temperatures, however, their catalyst became active for the reverse water gas shift (RWGS) reaction, which was evidenced by the onset of CO production at higher temperatures. Such effects were not observed in the present work, neither for the Ru/zeolite nor for the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. The temperature for 99% conversion (100 ppm CO in the gas mixture) was lowest for the 5wt.% catalyst, and increased in the order 5 wt.% < 3 wt.%  $\ll$  7 wt.%.

In total, the activity, measured in terms of conversion curves and  $T_{50}$  values, and the selectivity of the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in this work are comparable to those reported in previous studies [13,16,27]. The Ru/zeolite catalyst shows a comparable activity, despite of the much lower Ru content, and a significantly higher selectivity for the CO methanation in the presence of CO<sub>2</sub> over a wide temperature range.

#### 3.2. Kinetic measurements

For more detailed information on the time-dependent activity and the stability of the catalysts under reaction conditions, we evaluated the reaction rates under differential reaction conditions (conversion < 15%) as a function of increasing time on stream, up to over 1000 min reaction time. This time was chosen since initial measurements showed only very slow changes in the reaction behavior after 800 min on stream. The activity is given in Ru mass normalized rates in Fig. 2. In addition, we used these data to calculate turn-over frequencies (TOFs) using the active Ru surface areas determined by H<sub>2</sub> adsorption in TAP reactor measurements (see previous section), which are listed in Table 3. As reaction temperature we used 190 °C. At this temperature, both Ru catalysts showed 100% selectivity in CO<sub>2</sub>-rich idealized reformate in the temperature screening measurements (Fig. 1). The conversion was reduced by using smaller amounts of catalyst (see Section 2.2).

Fig. 2 illustrates the reactivity-time curves resulting for the two catalysts at 190 °C in different reaction atmospheres. In order to approach more realistic situations, we included two gas mixtures with higher CO<sub>2</sub> contents, namely semi-realistic reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 15.5 kPa CO<sub>2</sub>, rest H<sub>2</sub>) and H<sub>2</sub>O-rich semi-realistic reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 15.5 kPa CO<sub>2</sub>, 5 kPa H<sub>2</sub>O, rest H<sub>2</sub>), in addition to the idealized reformate and the CH<sub>4</sub>-rich idealized reformate used also in the temperature screening experiments.

For reaction in idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, rest H<sub>2</sub>; Fig. 2a), the catalysts exhibit initial reaction rates of  $64 \times 10^{-6}$ and  $3.4 \times 10^{-6}$  mol s<sup>-1</sup> g<sup>-1</sup><sub>Ru</sub> for the Ru/zeolite and the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, respectively. At the beginning of the reaction, over  $\sim$ 50 min, the Ru/zeolite catalyst shows a slight increase in activity and then decays slowly, reaching ~80% of its maximum activity after 1000 min. In contrast, on the Ru/Al<sub>2</sub>O<sub>3</sub> the reaction is about stable over the entire time on stream of 1000 min. The steady-state reaction rates for the Ru/zeolite and the Ru/Al\_2O\_3 catalyst are 64  $\pm$  1.5  $\times$  $10^{-6} \text{ mol s}^{-1} g_{Ru}^{-1}$  and  $3.4 \pm 0.3 \times 10^{-6} \text{ mol s}^{-1} g_{Ru}^{-1}$ , respectively, equivalent to TOFs of 135 and 4.4 s<sup>-1</sup>. It should be noted that the TOF values are based on the active surface area determined by hydrogen adsorption measurements (TAP reactor measurements (Section 2.1)). Therefore deviations caused by missing very small Ru nanoparticles or clusters, e.g. in TEM images, do not affect these results. Changing to CH<sub>4</sub>-rich idealized or semi-realistic reformate does not influence the activity and its characteristic development during 1000 min reaction for either of the two catalysts. In the semi-realistic gas mixture, both catalysts are 100% selective, which we associate with the high remaining CO partial pressure (10% CO conversion) and the low reaction temperature (CO<sub>ad</sub> blocking of

#### Table 3

Reaction rates of the CO methanation reaction on different supported Ru catalysts and the respective reaction conditions (TOFs in this work are based on the active surface area determined by H<sub>2</sub> adsorption experiments).

Catalyst	Temperature (°C)	Reaction gas mixture	$Rate  imes 10^6$	$Rate  imes 10^6$	$\text{TOF}\times 10^3$	Reference
			$(mol \ s^{-1} \ g_{cat}^{-1})$	$(mol \ s^{-1} \ g_{Ru}^{-1})$	$(s^{-1})$	
4.5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	302	CO: H <sub>2</sub> (1:4)	0.16	3.56	-	[53]
0.5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	250	1 kPa CO, 50 kPa H <sub>2</sub> , rest He	0.536	107.2	15	[22]
0.5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	250	1 kPa CO, 15 kPa CO <sub>2</sub> , 50 kPa H <sub>2</sub> , rest He	0.373	74.6	11	[22]
0.5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	250	1 kPa CO, 15 kPa CO <sub>2</sub> , 30 kPa H <sub>2</sub> O, 50 kPa H <sub>2</sub> , rest He	0.306	61.2	20	[22]
15 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	220	0.4 kPa CO, rest H <sub>2</sub>	24.2	161	20	[21]
5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	190	0.6 kPa CO, 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub>	$0.15 \pm 0.027$	3.43 ± 0.3	4.44	This work
5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	190	0.6 k Pa CO, 15.5 kPa CO <sub>2</sub> , 2.8 kPa N <sub>2</sub> , 5 kPa H <sub>2</sub> O rest H <sub>2</sub>	$0.19 \pm 0.025$	3.83 ± 0.5	4.96	This work
5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	190	0.6 k Pa CO, 15.5 kPa CO <sub>2</sub> , 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub>	$0.16 \pm 0.023$	$3.14 \pm 0.4$	4.07	This work
5 wt.% Ru/Al <sub>2</sub> O <sub>3</sub>	190	0.6 k Pa CO, 4.5 kPa CH <sub>4</sub> , 2.8 kPa N <sub>2</sub> , 5 kPa H <sub>2</sub> O rest H <sub>2</sub>	$0.22 \pm 0.024$	$4.4 \pm 0.4$	5.7	This work
3 wt.% Ru/SiO <sub>2</sub>	240	72 kPa H <sub>2</sub> , 3.6 kPa CO, rest He	1.4	46.0	13	[52]
5 wt.% Ru/SiO <sub>2</sub>	200	1 kPa CO, 90 kPa H <sub>2</sub>	0.095	1.94	-	[54]
2.2 wt.% Ru/zeolite	190	0.6 k Pa CO, 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub>	$1.40 \pm 0.035$	63.9 ± 1.5	135	This work
2.2 wt.% Ru/zeolite	190	0.6 k Pa CO, 15.5 kPa CO <sub>2</sub> , 2.8 kPa N <sub>2</sub> , 5 kPa H <sub>2</sub> O, rest H <sub>2</sub>	0.7 ± 0.13	31.8 ± 4.7	67.2	This work
2.2 wt.% Ru/zeolite	190	0.6 k Pa CO, 15.5 kPa CO <sub>2</sub> , 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub>	$1.33 \pm 0.2$	60.3 ± 4.7	127	This work
2.2 wt.% Ru/zeolite	190	0.6 k Pa CO, 4.5 kPa CH <sub>4</sub> , 2.8 kPa N <sub>2</sub> , rest H <sub>2</sub>	$1.42 \pm 0.19$	64.5 ± 8.3	136	This work



**Fig. 2.** Reaction rates on the Ru/zeolite (filled symbols, diluted 1:10 with SiO<sub>2</sub>) and the Ru/Al<sub>2</sub>O<sub>3</sub> (open symbols, diluted 1:3 with Al<sub>2</sub>O<sub>3</sub>) catalyst in different reformate gases: (a)  $\blacksquare$ ,  $\Box$ : idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, rest H<sub>2</sub>); (a)  $\blacktriangle$ ,  $\triangle$ : CH<sub>4</sub>-rich idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 4.5 kPa CH<sub>4</sub>, rest H<sub>2</sub>); (b)  $\blacktriangledown$ ,  $\triangle$ : cSi CH<sub>4</sub>-rich idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 4.5 kPa CO<sub>2</sub>, rest H<sub>2</sub>); (b)  $\blacklozenge$ ,  $\bigcirc$ : P<sub>2</sub>O-rich semi-realistic reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 15.5 kPa CO<sub>2</sub>, rest H<sub>2</sub>); (b)  $\blacklozenge$ ,  $\bigcirc$ : R<sub>2</sub>O-rich semi-realistic reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 15.5 kPa CO<sub>2</sub>, 5 kPa H<sub>2</sub>O, rest H<sub>2</sub>).

the catalyst surface). In all the cases, the Ru/zeolite catalyst shows a significantly higher activity than the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. It exceeds that of the latter catalyst by a factor of about 10 for the Ru mass-normalized reaction rate. The small differences between the rates measured for different gas compositions are within the precision of the measurements. A significantly lower activity (~50%) is obtained, however, in H<sub>2</sub>O-rich semi-realistic reformate, on the Ru/zeolite catalyst. The other characteristics, the low deactivation with time by about 20% over 1000 min and 100% selectivity remain unchanged. Long-term measurements over up to 1800 h, which will be the subject of a future paper, supported these trends. On the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, the addition of water to semi-realistic reaction gases has essentially no consequences on the reaction behavior.

Comparing the Ru mass-normalized rates for the methanation reaction with results reported previously for reaction on supported Ru catalysts (see Table 3) [20–22,52–54], the Ru/zeolite catalyst exhibits a high activity at lower reaction temperature (190 °C) even in semi-realistic reformate. Only the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst studied by Kowalczyk et al. [21] shows a higher reaction rate, yet their measurement was performed at a higher temperature. The Ru/Al<sub>2</sub>O<sub>3</sub> catalyst exhibits a lower activity compared to the rates reported for other Ru/Al<sub>2</sub>O<sub>3</sub> catalysts (Table 3). However, one has

to take into account that the reaction temperature and the gas compositions used in the previous studies differ considerably. Panagiotopoulou et al. [22] measured the CO methanation rate on a 0.5 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst at 250 °C in idealized reformate as well as in more realistic gas mixtures (see Table 3), and obtained higher reaction rates than determined in our work. The higher reaction temperature in their measurements has a positive effect on the activity, but they also used a gas mixture with higher CO and lower H<sub>2</sub> concentration, which has a negative influence on the activity [36]. Additionally, they used a different Ru loading, which may also affect the activity [27] (see Section 3.1).

Using turn-over frequencies as a measure of the intrinsic activity of the Ru particle surface rather than the Ru mass normalized rates for comparison (see Table 3), the very high activity of the Ru/zeolite catalyst is even more obvious, exceeding that of all other catalysts by a factor of at least 6.5. despite the lower reaction temperature in the present study (see Table 3). The general trends of the mass normalized activities, however, are reproduced. It is important to realize that the turnover frequencies reported in the different studies are based on different methods for determining the active Ru particle surface. Kowalczyk et al. [21] used O<sub>2</sub> chemisorption at 0 °C after reduction at 430 or 520 °C for 20 h. Subsequently, the catalyst was reduced at the same temperatures again and CO chemisorption was performed at room temperature (stoichiometries: 1.1 O atom per Ru surface atom, 0.6 CO molecule per Ru surface atom). Panagioptoulou et al. [22] performed H<sub>2</sub> chemisorption at 100 °C to calculate the Ru dispersion. All other groups [52,54,55] used reversible/irreversible H<sub>2</sub> chemisorption at room temperature to determine the Ru surface area and thus the Ru particle size. In the present study, we employed H<sub>2</sub> chemisorption at  $-30 \degree C$  (irreversible H<sub>2</sub> adsorption) to obtain almost full H<sub>ad</sub> coverage (0.75 monolayer) on Ru, since hydrogen desorption starts at about this temperature only.

Comparing two 3 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalysts with 10 nm and 34 nm Ru particles, Dagle et al. [27] found 99% CO conversion at a 20 °C lower temperature on the former catalyst (10 nm) than on the other one. These authors concluded that catalysts with higher dispersion exhibit a higher activity for the CO methanation, while the lower dispersed catalyst tends to suppress the CO<sub>2</sub> conversion better. A similar particle size dependence of the activity was observed also by other groups [32,33], whereas other studies reported a decreasing activity with increasing Ru dispersion [21,34,35]. Gupta et al. [25,41] concluded from combined DRIFTS and kinetic measurements that the influence of the Ru dispersion on the methanation activity depends on the reaction temperature and suggested that different mechanisms are dominant below and above 220 °C. Only at temperatures below 220 °C, a dispersion dependent mechanism prevails.

The much higher activity of the Ru/zeolite compared to the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst observed in our study, both in terms of Ru massnormalized rates and in turnover frequencies, is attributed to several reasons. Most directly, support effects arising from the different morphology (pore structure) and the different chemical properties of the zeolite surface (higher acidity) may contribute to the higher activity of the Ru/zeolite catalyst. In addition to changes in the surface chemistry, these effects may also modify the diffusion properties and thus the effective contact time [56]. Support effects were reported also in earlier studies [30,52]. Scirè et al. suggested that zeolites (in their work: ZSM-5) stabilize Ru in an oxidized, cationic form [30], while this is not or to a lesser extent possible for  $Al_2O_3$ or SiO<sub>2</sub>. The positive polarization of the Ru species was suggested to weaken the Ru-CO bond, via the resulting higher H<sub>ad</sub> steady-state coverage, and thus to enhance the activity for the methanation reaction. Furthermore, the expected presence of very small Ru particles in the Ru/zeolite catalyst (<1 nm Ru particles) compared to the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst (2.5 nm Ru particles) may also affect the activity

of this catalyst via particle size effects, which would also modify the intrinsic activity described by the turnover frequency. Very small Ru nanoparticles would also be stabilized by the much higher surface area (410 m<sup>2</sup> g<sup>-1</sup>) of the Ru/zeolite catalyst compared to that of the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst (surface area 100 m<sup>2</sup> g<sup>-1</sup>). As long as the presence of very small Ru nanoparticles in the Ru/zeolite catalyst is not directly proven, but only indirectly concluded, this latter argument must remain tentative.

From measurements in idealized, semi-realistic and H<sub>2</sub>O-rich semi-realistic reformate, we determined the apparent activation energies of the CO methanation reaction on the Ru/Al<sub>2</sub>O<sub>3</sub> and the Ru/zeolite catalysts. The measurements were performed in the temperature range between 165 and 190 °C, after initial equilibration during 1000 min reaction at 190 °C (see Fig. 3a). To avoid irreversible changes of the catalyst, the reaction temperature was limited to 190 °C at maximum. The apparent activation energies obtained for the two catalysts are listed in Table 1 (Supplementary material). The measurements were performed first from high to low temperatures and then back to high temperatures again. For similar reaction conditions, the apparent activation energies are slightly lower on the Ru/zeolite catalyst than on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. In idealized reformate, the apparent activation energies are  $90 \pm 11$  and  $111 \pm 10$  kJ mol<sup>-1</sup> for the Ru/zeolite and the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, respectively. The values do not change significantly for reaction in semi-realistic and H<sub>2</sub>O-rich semi-realistic reformate despite the lower activity of the Ru/zeolite catalyst in the latter reaction atmosphere (see also Section 3.3). The close similarity of the activation barriers points to a similar rate-limiting step for both catalysts and in different reaction mixtures. Comparable values for the activation energy were reported by Dalla Betta and Shelef [36] and Ekerdt and Bell [37] for reaction in a CO/H<sub>2</sub> mixture on Ru/Al<sub>2</sub>O<sub>3</sub> and Ru/SiO<sub>2</sub> catalysts, respectively (Table 1, Supplementary material). In contrast, other groups reported higher values between 121 and 156 kJ mol<sup>-1</sup> for reaction in CO/H<sub>2</sub> mixtures on differently loaded Ru/Al<sub>2</sub>O<sub>3</sub> catalysts (see Table 1, Supplementary material) [16,22,57,58]. The spread in apparent activation energies is most likely due to the different reaction conditions in the different studies (see Table 1, Supplementary material). Finally, Panagiotopoulou et al. [22] reported that adding 15 kPa CO<sub>2</sub> to a CO/H<sub>2</sub> mixture lowers the activation energy on a 0.5 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst from 121 to 77 kJ mol<sup>-1</sup>. This result contrasts our observation of a negligible variation in the activation energy upon variation of the reaction atmosphere. However, they measured the activation energy at higher temperatures (200-300 °C). The differences in the apparent activation energies in the presence of  $CO_2$  in the reformate may indicate a change of the rate-limiting step above 190 °C.

The influence of the reactant concentration on the methanation reaction in idealized reformate was investigated by determining the reaction orders for CO and H<sub>2</sub> on both catalysts (Fig. 3b). This was done by stepwise varying the CO (H<sub>2</sub>) partial pressure from 0.9 to 0.4 kPa (from 96.4 to 65 kPa), while keeping that of the second reactant constant (H<sub>2</sub>: 96.4 kPa, CO: 0.6 kPa), and going back again to the initial partial pressure. Since the data agree closely, only the downwards runs are shown. The resulting CO reaction orders of  $-0.7 \pm 0.1$  and  $-0.5 \pm 0.1$  are of similar order of magnitude for the Ru/zeolite and the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, respectively. For H<sub>2</sub>, the Ru/zeolite catalyst (reaction order:  $2.7 \pm 0.2$ ) shows a much more pronounced dependence of the activity on the H<sub>2</sub> concentration than the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst (reaction order:  $1.0 \pm 0.1$ ). For comparison, Ekerdt and Bell [37] reported reaction orders of -1.1 and 1.8 for CO and H<sub>2</sub> on a Ru/Al<sub>2</sub>O<sub>3</sub> catalyst at 240 °C and in idealized reformate (CO: 1 kPa, H<sub>2</sub>: 1-20 kPa), respectively. The high reaction order of H<sub>2</sub> over of the Ru/zeolite catalyst may be a reason for its high activity, compared to the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst.



**Fig. 3.** (a) Arrhenius plot of temperature-dependent reaction rates after 1000 min methanation reaction on the Ru/Al<sub>2</sub>O<sub>3</sub> (filled symbols) and the Ru/zeolite (open symbols) catalysts in different reformate gases:  $\blacktriangle$ ,  $\triangle$ : idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, rest H<sub>2</sub>);  $\blacksquare$ ,  $\Box$ : semi-realistic reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 15.5% CO<sub>2</sub>, rest H<sub>2</sub>);  $\blacklozenge$ ,  $\Diamond$ : H<sub>2</sub>O-rich semi-realistic reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, 15 kPa CO<sub>2</sub>, 5 kPa H<sub>2</sub>O rest H<sub>2</sub>). (b) Logarithmic plot of the partial pressure dependent reaction rates after 1000 min methanation reaction on the Ru/Al<sub>2</sub>O<sub>3</sub> ( $\blacksquare$ ,  $\triangle$ ) and the Ru/zeolite ( $\blacksquare$ ,  $\Box$ ) catalysts in idealized reformate (0.6 kPa CO, 2.8 kPa N<sub>2</sub>, rest H<sub>2</sub>): H<sub>2</sub> reaction order ( $\square$ ,  $\triangle$ ).

#### 3.3. DRIFTS measurements

In order to characterize the temporal evolution of the adsorbed surface species during the methanation reaction, we performed in situ IR measurements under the same reaction conditions as applied in the kinetic measurements described above (Fig. 2). Sequences of DRIFT spectra, recorded during 1000 min reaction on the Ru/zeolite and the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in different reaction atmospheres, are shown in Figs. 4 and 5 (Fig. 4: idealized and CH<sub>4</sub>-rich idealized reformate, Fig. 5: semi-realistic and H<sub>2</sub>O-rich semi-realistic reformate). The spectra are split into 3 frequency ranges, the region of the OH (4000–3500 cm<sup>-1</sup>, top left) and CH<sub>x</sub> (3000–2800 cm<sup>-1</sup>, top right) stretch vibrations in the top panels, respectively, and the spectral range between 800 and 2300 cm<sup>-1</sup> including the CO stretch (2300–1900 cm<sup>-1</sup>) and the OCO bending (1600–800 cm<sup>-1</sup>) vibrations (bottom panel). The temporal evolution



**Fig. 4.** Sequences of DRIFT spectra recorded during 1000 min methanation reaction on the Ru/zeolite catalyst at 190 °C in (a) idealized reformate (0.6 kPa CO, rest H<sub>2</sub>) and (b) CH<sub>4</sub>-rich idealized reformate (0.6 kPa CO, 4.5 kPa CH<sub>4</sub>, rest H<sub>2</sub>), and on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in (c) idealized reformate (0.6 kPa CO, rest H<sub>2</sub>) and (d) CH<sub>4</sub>-rich idealized reformate (0.6 kPa CO, 4.5 kPa CH<sub>4</sub>, rest H<sub>2</sub>), and on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in (c) idealized reformate (0.6 kPa CO, rest H<sub>2</sub>) and (d) CH<sub>4</sub>-rich idealized reformate (0.6 kPa CO, 4.5 kPa CH<sub>4</sub>, rest H<sub>2</sub>). The spectra were recorded after 1, 2, 3, 5, 7, 15, 35, 105, 195, 345, 495, 645, 795, 945 min reaction time (from bottom to top).

of the different surface species was followed by the peak intensities, after normalization to similar background intensities directly aside the signals.

# 3.3.1. CO methanation

For reaction in idealized and CH<sub>4</sub>-rich idealized reformate, we observe a fast build-up of signals in the CO region at 2075, 2036, and 1978 cm<sup>-1</sup> on the Ru/zeolite catalyst, and at 2030 and 1940 cm<sup>-1</sup> on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. On the latter catalyst, a dynamic equilibrium is reached after ~100 min, while on the Ru/zeolite catalyst the intensity decreased steadily. These signals are attributed to CO adsorbed on Ru [25,30,59-67]. The exact position depends on the pre-treatment of the catalyst and on the reaction conditions used in the experiment. The signal at 2036 cm<sup>-1</sup> is commonly assigned to linearly adsorbed CO on Ru<sup>0</sup> [61,64,66,68]. In measurements on Ru/TiO<sub>2</sub> and Ru/Al<sub>2</sub>O<sub>3</sub> catalysts, Londhe et al. [53] interpreted this signal as CO<sub>ad</sub> linearly adsorbed on Ru, coadsorbed with and adjacent to O<sub>ad</sub> species. Guglielminotti and Bond [64] observed a similar signal during the methanation reaction on a completely pre-reduced (only Ru<sup>0</sup> species) Ru/TiO<sub>2</sub> catalyst, and related this to linearly adsorbed CO on Ru<sup>0</sup>. Measurements performed at different CO pressures revealed that the wave number of the linearly bound CO<sub>ad</sub> species depends on the coverage, in good agreement with results of CO adsorption experiments on Ru (0001) [68]. The signals at 1978 and 1940 cm<sup>-1</sup> observed on the Ru/zeolite and the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, respectively, were related to a bridge-bonded CO<sub>ad</sub> adsorbed on Ru<sup>0</sup> [69]. Finally, the CO<sub>ad</sub> related signal at higher wave numbers (2075 cm<sup>-1</sup>), which is observed only on the Ru/zeolite catalyst, is assigned to dicarbonyl CO species adsorbed on very small Ru clusters or atoms on the support. These Ru species were proposed to result from oxidative disrupture of Ru-Ru bonds, and by some authors identified as oxidized Ru<sup>n+</sup> sites [60,62,63,67]. In previous studies on the hydrogenation of CO over Ru/Al<sub>2</sub>O<sub>3</sub> and Ru/SiO<sub>2</sub> catalysts, this signal was accompanied by a peak at 2135 cm<sup>-1</sup> which can be detected at longer reaction times in our experiments as well. It should be noted, however, that the quantification of this signal is hindered by its overlap with the gas phase CO signal. Finally it should be noted that for CO interaction with the non-pretreated catalysts CO (both at room temperature and at 150 °C) adsorption was inhibited on the Ru/zeolite catalyst and showed similar features as during reaction on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, indicating that for



**Fig. 5.** Sequences of DRIFT spectra recorded during 1000 min methanation reaction on the Ru/zeolite catalyst at 190 °C in (a) semi-realistic reformate (0.6 kPa CO, 15.5 kPa CO<sub>2</sub>, rest H<sub>2</sub>) and (b) H<sub>2</sub>O-rich semi-realistic reformate (0.6 kPa CO, 15.5 kPa CO<sub>2</sub>, 5 kPa H<sub>2</sub>O, rest H<sub>2</sub>), and on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in (c) semi-realistic reformate (0.6 kPa CO, 15.5 kPa CO<sub>2</sub>, 5 kPa H<sub>2</sub>O, rest H<sub>2</sub>), and on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in (c) semi-realistic reformate (0.6 kPa CO, 15.5 kPa CO<sub>2</sub>, 5 kPa H<sub>2</sub>O, rest H<sub>2</sub>), and on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in (c) semi-realistic reformate (0.6 kPa CO, 15.5 kPa CO<sub>2</sub>, 5 kPa H<sub>2</sub>O, rest H<sub>2</sub>). The spectra were recorded after 1, 2, 3, 5, 7, 15, 35, 105, 195, 345, 495, 645, 795, 945 min reaction time (from bottom to top).

the Ru/zeolite catalyst interaction with CO under these conditions is not sufficient to initiate surface reduction. After reactive pretreatment, the CO adsorption behavior was similar as during reaction.

In the OH region, two peaks at 3630 and 3740 cm<sup>-1</sup> are observed on the Ru/zeolite catalyst, which we relate to isolated  $OH_{ad}$  groups on the support (Fig. 4) [70,71]. They are visible already at the beginning of the reaction and do not change significantly in intensity during the reaction. On the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, three additional  $OH_{ad}$  signals are present at 3650, 3620, and 3540 cm<sup>-1</sup> during the reaction. With ongoing reaction, the intensity of the peak at 3740 cm<sup>-1</sup> remains constant, whereas that of the other four signals decreases.

In the OCO region, peaks at 1589, 1442, 1044, and 915 cm<sup>-1</sup> appear after about 100 min reaction on the Ru/zeolite catalyst (Fig. 4). They continuously increase in intensity and do not reach a steady-state during the reaction time. On the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst (Fig. 4), the OCO region exhibits peaks at 1587, 1374, 1040, and 915 cm<sup>-1</sup>, which appear after 35 min reaction and steadily increase in intensity. According to previous studies, peaks at

 ${\sim}1585{-}1590$  and  $1374\,cm^{-1}$  result from the antisymmetric and symmetric bending vibrations of surface formates, respectively [36,40,64,72], which can be formed during the methanation reaction by reaction of CO with water. The corresponding C-H vibration, which was reported to appear at  $\sim$ 2902 cm<sup>-1</sup>, appears here at  $\sim$ 2905 cm<sup>-1</sup> (see below). As discussed in earlier studies, these formate species are at least mainly located on the Al<sub>2</sub>O<sub>3</sub> support [73], although additional adsorption on the Ru nanoparticles can not be ruled out. During methanation on Ru/TiO2 and Ru/Al2O3 catalysts, Gupta et al. [40] and Dalla Betta and Shelef [36] also detected a peak at 1440 cm<sup>-1</sup>, which they assigned to the OCO bending vibration of a surface carbonate species. In the present work, a comparable signal is only detected on the Ru/zeolite catalyst at 1442 cm<sup>-1</sup>. Comparing with earlier methanol adsorption experiments on a Cu-ZnO/Al<sub>2</sub>O<sub>3</sub> catalyst [74], the signal at 1040 cm<sup>-1</sup> may be related to a methoxy or methanol species adsorbed on the support. It is usually accompanied by a peak at 1085 cm<sup>-1</sup> [74], which we cannot observe here. Possibly, the latter peak is obscured by the intense signal at 1040 cm<sup>-1</sup>. The peak at 915 cm<sup>-1</sup> is tentatively assigned to a deformation mode of CH<sub>2,ad</sub>

species adsorbed on the Al<sub>2</sub>O<sub>3</sub> support [74], pointing to possible CH<sub>x</sub> chain growth on the support during the reaction [74]. Adding CH<sub>4</sub> to the idealized gas mixture, three additional peaks appeared at 1305 cm<sup>-1</sup>, 1344, and 1264 cm<sup>-1</sup>, which represent the Q, P, and R branches of gas phase methane [66].

The CH spectral region (Figs. 4 and 5) shows the typical  $CH_{x,ad}$  signals at 3015, 2958, 2927, and 2857 cm<sup>-1</sup>, arising from  $CH_4$ ,  $CH_{3,ad}$ , and the symmetric and asymmetric  $CH_{2,ad}$  vibrations on the two catalysts [30,37,66]. These surface species start to grow in after about 5 min reaction time. They increased further until reaching a steady-state after 340 and 1000 min reaction on the Ru/Al<sub>2</sub>O<sub>3</sub> and Ru/zeolite catalyst, respectively. The shoulder at ~2905 cm<sup>-1</sup> can be assigned to the CH vibration of a surface formate [36,40]. During reaction in the CH<sub>4</sub>-rich reformate, the CH<sub>x,ad</sub>-related signals are obscured by the strong CH<sub>4</sub> signal in the range of ~2800 to ~3200 cm<sup>-1</sup> [66].

Comparing the reaction in idealized (Fig. 4) and in  $CH_4$ -rich idealized reformate (Fig. 4), we find no major differences in the surface species. The situation is very different, when the adlayer and its evolution with time are compared for the  $Ru/Al_2O_3$  and the Ru/zeolite catalyst. Here we find a number of differences, with the major ones being:

- (i) On the Ru/zeolite catalyst, the intensity of the signal at 2036 cm<sup>-1</sup>, which is related to Ru–CO, decays slowly with time, and this decay agrees perfectly with the slight deactivation of the catalysts with time (Fig. 2). For the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, the signal is stable, and this catalyst is essentially stable against deactivation.
- (ii) The  $CO_{ad}$  signal on oxidized Ru at 2075 cm<sup>-1</sup> is observed only on the Ru/zeolite catalyst and absent on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst.
- (iii) On the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, additional signals related to  $OH_{ad}$  groups are observed at 3650 and 3550 cm<sup>-1</sup>.
- (iv) The build-up of surface carbonates is negligible on the Ru/ Al<sub>2</sub>O<sub>3</sub> catalyst, whereas on the Ru/zeolite catalyst surface carbonate growth is strong.

The close correlation in the time dependences of the CO methanation activity and the time evolution of the signal intensity at 2036 cm<sup>-1</sup> indicates that the same Ru<sup>0</sup> sites active for CO adsorption are also active for the methanation reaction, making the number of Ru<sup>0</sup> surface sites crucial for the reaction. The CO<sub>ad</sub> on Ru<sup>0</sup> sites visible in IR may be directly involved in the reaction, but this is not necessarily required, and, though unlikely, they may also act as spectator species. This correlation and therefore also the mechanistic conclusion are true for both catalysts.

Gupta and Tripathi had suggested that at lower temperatures (<220 °C) Ru<sup>*n*+</sup>–(CO)<sub>*m*</sub> species represent the active species [41]. Other groups [66,72,75], however, have questioned this proposal because of the rather weak adsorption of CO on Ru<sup>*n*+</sup> sites and the resulting low steady-state coverage of these species under reaction conditions. Furthermore, the weak interaction between Ru<sup>*n*+</sup> sites and CO is likely to result in a less pronounced weakening of the C–O bond compared to bonding on Ru<sup>0</sup> sites, due to a lower population of the antibonding  $2\pi^*$  orbital of the CO<sub>ad</sub>. Contributions from oxidized Ru<sup>*n*+</sup> sites and Ru<sup>*n*+</sup>–CO species can not be ruled out from the present data, but are also not supported by them.

Another difference between the Ru/Al<sub>2</sub>O<sub>3</sub> and the Ru/zeolite catalyst lies in the stability of the Ru nanoparticles. For the Ru/zeolite catalyst, we observed a decrease by ca. 20% of the signal at 1990 cm<sup>-1</sup>, which is related to bridge-bonded CO<sub>ad</sub> on Ru<sup>0</sup>, after 105 min on stream, and a similar intensity decrease was observed also for the other Ru–CO signals. This can be explained in two ways, either by sintering or reductive agglomeration of the Ru particles, which was also suggested by Solymosi and Raskó [62], or by

partial covering of the Ru surface by adsorbates such as  $CH_{x,ad}$  species. The decay in Ru surface area active for CO adsorption is not correlated with a decrease or increase of the IR signals related to other surface species (e.g.,  $CH_{x,ad}$ , surface formates or surface carbonates). During the methanation reaction on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, the Ru<sup>0</sup>–CO related signals are stable after about 100 min.

From the absence of any correlations between the temporal evolution of surface formates and surface carbonates on the one hand and the methanation activity on the other hand we conclude that the reaction is not dominated by the reaction/decomposition of either of these surface species.

The relative intensities and the temporal evolution of the CH<sub>x,ad</sub>-related intensities differ widely on both catalysts, with the relative intensities being higher on the Ru/zeolite catalyst. On the same catalyst, the signal intensities and hence the coverages of the related surface species reach a dynamic equilibrium situation after about 1000 min, while on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst this occurs after 340 min. Most simply this is explained by either a much slower build-up of the CH<sub>x,ad</sub> species on the Ru/zeolite catalyst or their faster decomposition on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. This agrees also with the lower steady-state coverage of these species on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. In addition, due to the higher surface area of the Ru/zeolite support, more adsorption sites for the  $CH_{x,ad}$  species are expected. The  $CH_{x,ad}$  species were suggested as intermediates in the methanation reaction [37,38,76], which was described already in the introduction, and will be discussed in more detail in the last section (Section 3.3.3).

The role of surface formates and carbonates, which are formed by reaction of CO with H<sub>2</sub>O during the methanation reaction, is not clear yet. Since carbonates are only present on the Ru/zeolite catalyst, it is more likely that these species represent reaction side products. Regarding the role of the surface formates, several groups proposed them to be side products of the reaction [36,37,40]. Prairie et al. [23] suggested that during CO<sub>2</sub> methanation surface formates may serve as a reversible CO reservoir. The role of the surface formates will be discussed in more detail in Section 3.3.3.

#### 3.3.2. Selective methanation

Similar in situ DRIFTS experiments as described above were performed in semi-realistic and in  $H_2O$ -rich semi-realistic reformate, containing both CO and CO<sub>2</sub> (Fig. 5). The general characteristics of the resulting spectra are rather similar to those obtained in idealized reformate (Fig. 4), with the following differences:

- (i) The presence of CO<sub>2</sub> leads to overtone signals of CO<sub>2</sub> in the OH region on both catalysts; therefore the intensities related to the OH groups could not be evaluated.
- (ii) The tendency for surface formate and/or carbonates formation is more pronounced (higher steady-state coverage) on both catalysts in these reaction atmospheres compared to reaction in CO<sub>2</sub>-free idealized reformates (Section 3.3.1).
- (iii) In H<sub>2</sub>O-rich semi-realistic atmosphere, a signal at 2075 cm<sup>-1</sup> (shoulder) is detected also on Ru/Al<sub>2</sub>O<sub>3</sub>, which was not observed in the other gas-mixtures. It is attributed to  $CO_{ad}$  on oxidized Ru<sup>*n*+</sup> species.
- (iv) For the Ru/zeolite catalyst, the temporal evolution of the  $CO_{ad}$  species changes in the presence of  $H_2O$  ( $H_2O$ -rich semi-realistic reformate) compared to all  $H_2O$  free reaction mixtures, leading to much lower  $CO_{ad}$  coverages during the reaction.

It is interesting to note that among the different additional components only water has a negative effect on the adsorption behavior of CO on Ru (Fig. 5b), and only on the Ru/zeolite catalyst. In the presence of water vapor, the intensity of linear and bridge-bonded CO<sub>ad</sub> species on Ru<sup>0</sup> decreased compared to reaction in water-free atmosphere. This may be due to the blocking of adsorption sites by adsorbed water or, alternatively, by Ru (surface) oxidation. The CO<sub>ad</sub> species adsorbed on oxidized Ru, however, does not seem to be influenced much by water addition, and the total amount of  $Ru^{n+}$ -CO species stays the same. Together with the lower intensity in the Ru<sup>0</sup>-CO signal, also the CO methanation activity is lower in H<sub>2</sub>O-rich atmosphere than in H<sub>2</sub>O-free atmosphere, and both of them decrease slowly with time. On the other hand, for the Ru/ Al<sub>2</sub>O<sub>3</sub> catalyst, the presence of water in the reaction atmosphere leads to a signal at 2075  $\text{cm}^{-1}$  (formation of a small shoulder), while neither the intensity of the 2036 cm<sup>-1</sup> signal nor the CO methanation activity are lower in the presence of H<sub>2</sub>O than in (H<sub>2</sub>O-free) semi-realistic reformate. The observed close correlation between Ru<sup>0</sup>-CO signal intensity and the CO methanation activity also upon changing to a H<sub>2</sub>O-rich gas mixture provides further support for our above conclusion that the activity of the Ru catalysts is closely correlated with the number of accessible Ru<sup>0</sup> sites in the reaction.

The combined addition of CO<sub>2</sub> and water has a direct influence on the formation of surface carbonate and/or formate species on both catalysts. The intensity of the signal at  $\sim$ 1590 cm<sup>-1</sup>, which is related to surface formate species, grows very fast on the Ru/zeolite catalyst and reaches an even higher value than that of the surface carbonate-related peak at  $\sim 1440$  cm<sup>-1</sup>, while this is opposite in idealized reformate. The same trends are observed for the Ru/  $Al_2O_3$  catalyst. Prairie et al. [23] had shown that  $CO_2$  and  $H_2$  react to a formate species on Ru/TiO<sub>2</sub> and Ru/Al<sub>2</sub>O<sub>3</sub> catalysts, which explains the increased tendency for surface formate formation of our catalysts upon CO<sub>2</sub> addition. The addition of water, on the other hand, suppresses the build-up of formates. Most likely, this proceeds via an enhanced formate decomposition, since a dynamic equilibrium is reached after 200 min. Marwood et al. [77] observed similar trends during the CO<sub>2</sub> methanation reaction, finding a strong decrease of the surface formate species with increasing water concentration. This may be due to blocking of adsorption sites by OH<sub>ad</sub> groups or due to water-induced faster decomposition of the surface formates. Finally, the build-up of the surface carbonates  $(1440 \text{ cm}^{-1})$  increases on the Ru/zeolite catalyst when adding water to the gas-mixture (Fig. 5b).

Comparing the temporal evolution of the CO methanation activity (Fig. 2) with the results of the above DRIFTS experiments reveals a distinct correlation between the time dependence of the activity and the intensities/concentrations of the Ru<sup>0</sup>–CO species. The kinetic measurements show, after a subtle initial increase during the first ~50 min, a slow decay of both the methanation activity and the Ru<sup>0</sup>–CO signal intensity with time, by about 20% over 1000 min on stream, whereas for the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, both remain constant with time. Furthermore, the lower activity of the Ru/zeolite catalyst in H<sub>2</sub>O-rich semi-realistic reformate relative to the other gas mixtures goes along with a lower Ru<sup>0</sup>–CO signal intensity. The close correlation led us to propose that the number of active sites is closely related to the number of Ru<sup>0</sup> sites, and that they are likely to represent active sites in the methanation reaction on both catalysts (see earlier discussion in this section).

The surface formates and carbonates increase steadily in intensity, and the  $CH_{x,ad}$  species seem to saturate between 900 and 1000 min on the Ru/zeolite catalyst and after 340 min on the Ru/  $Al_2O_3$  catalyst, respectively. Hence, there is no simple correlation between the intensity and concentration behavior of any of these species and the methanation activity. Therefore it is not likely that the reaction is dominated by the reaction/decomposition of any of these surface species, which will be discussed in more detail in the following section.

# 3.3.3. Transient experiments

After following the build-up of the surface species during the methanation reaction in adsorption transients in different reaction

atmospheres on the Ru/Al<sub>2</sub>O<sub>3</sub> and Ru/zeolite catalysts in the last section, we evaluated the stability of these surface species in idealized reformate in decomposition transients. This was done by following their transient behavior upon replacing CO in the reaction atmosphere by N<sub>2</sub> after 1000 min reaction, i.e., by changing from a CO/H<sub>2</sub> mixture to a N<sub>2</sub>/H<sub>2</sub> atmosphere. The temporal evolution of the signal intensities related to CH<sub>x,ad</sub>, surface formate and surface carbonate species was evaluated from a sequence of DRIFT spectra recorded upon CO/H<sub>2</sub>  $\rightarrow$  N<sub>2</sub>/H<sub>2</sub> exchange.

The resulting changes in the adlayer on the Ru/zeolite and on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst are illustrated in Fig. 6. On the Ru/zeolite catalyst (Fig. 6a), the CO<sub>ad</sub>-related signals vanish within the first 3 min. Also on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, the CO<sub>ad</sub> signal decreases within 3 min, but does not disappear completely. Even 1000 min after the exchange, two peaks at 2040 and 1960 cm<sup>-1</sup> are present, which indicate the presence of linear- and bridged-bonded CO<sub>ad</sub> on Ru<sup>0</sup>. The rapid decay of the CO<sub>ad</sub>-related intensity is explained by CO<sub>ad</sub> reaction, e.g., with the H<sub>2</sub> present in the gas phase, and by CO<sub>ad</sub> desorption. The reason for the persistence of the remaining CO<sub>ad</sub> signals is still unclear, small signals were observed even after treatment at 250 °C in N<sub>2</sub>.

Following the intensities related to surface formates, surface carbonates,  $CH_{2,ad}$  and  $CH_{3,ad}$  at 1590, 1440, 2927, and 2956 cm<sup>-1</sup> on the Ru/zeolite catalyst, respectively, we find that all of these adspecies decrease in concentration with time. The stability of these species follows the order surface carbonate > surface formate >  $CH_{3,ad} \ge CH_{2,ad}$ . Since the initial rate of the decrease in intensity is low for the surface carbonates and formates, and certainly well below the methanation rate [78], we suggest that these species are side products. The  $CH_{x,ad}$  species adsorbed on the support of the catalyst (they are formed also on the pure zeolite) show the highest relative decrease in intensity, decreasing to 30% of the value after 1000 min reaction.

On the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, the intensities of the adsorbed surface species decrease much more rapidly than on the Ru/zeolite catalyst. Within the first 45 min, the signals related to surface formates and CH<sub>x.ad</sub> species decay to almost their final intensity, and then remain essentially constant. The intensity loss of the CH<sub>x ad</sub>-related signals (2958, 2927, 2857  $cm^{-1}$ ) is about 80%, which is even more pronounced than on the Ru/zeolite catalyst, while the formate intensities decrease by about 60% relative to the initial intensity (after 1000 min reaction). Surface carbonates were not formed on this catalyst during the reaction. Finally, the signals of the methoxy species and of the  $CH_{2,ad}$  species at 1040 and 915 cm<sup>-1</sup>, respectively, increase rather than decrease in intensity upon changing from  $CO/H_2 \rightarrow N_2/H_2$ . This increase in methoxy species, which probably result from other adsorbed surface species such as surface formates, indicates that these are not part of the reaction chain. The growing intensity of the 915 cm<sup>-1</sup> signal is attributed to accumulation of  $(CH_2)_x$  chains on the surface [74].

Ekerdt and Bell suggested that CH<sub>x,ad</sub> species are intermediates in the methanation reaction [37]. They concluded this from transient isotope-labeling IR experiments. It should be noted, however, that, due to the lacking quantification of their IR intensities it is not clear whether the  $CH_{x,ad}$  species observed spectroscopically act as reaction intermediate in the dominant reaction pathway or whether they represent a (little reactive) spectator species. Yamasaki et al. [38] also investigated the reaction pathway of CO and hydrogen on a Ru/SiO<sub>2</sub> catalyst. They used an indirect method proposed by Wexler [79] for quantifying the coverages of the adsorbed methylene and methyl groups (see also Section 1), and calculated the mean chain length of adsorbed hydrocarbon chains from the ratio of these groups. From transient IR experiments, they proposed a complex mechanism for the CO methanation reaction, where CH<sub>x,ad</sub> species act as reaction intermediates and CH<sub>4</sub> formation proceeds via formation and decomposition of adsorbed hydrocarbon chains



**Fig. 6.** Upper panels: sequences of DRIFT spectra recorded upon exchanging CO by  $N_2$  in the reaction gas mixture on (a) the Ru/zeolite catalyst and (b) the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst at 190 °C in idealized reformate (0.6 kPa CO, rest H<sub>2</sub>) after 1000 min reaction. The spectra were recorded after: 0 min (end of the 1000 min reaction), 1, 2, 3, 5, 7, 15, 35, 105, 195, 345, 495, 645, 795, and 945 min (from bottom to top). Bottom panels: relative intensities of the  $CH_{x,ad}$ , surface formate and surface carbonate related signals at 2958, 2927, 2857, 1590 cm<sup>-1</sup> and at 1440 cm<sup>-1</sup> during the transient experiment on the Ru/zeolite (c) and the Ru/Al<sub>2</sub>O<sub>3</sub> (d) catalyst.  $\triangle$ : Surface carbonate,  $\blacksquare$ : surface formate,  $\bigtriangledown$ :  $CH_{2,ad}$ ,  $\bigotimes$ :  $CH_{3,ad}$ .

[38]. Since, however, the authors could not demonstrate that the decomposition rate of the hydrocarbon chains under steady-state conditions corresponds quantitatively to the  $CH_4$  formation rate, definite proof for this proposal is still missing.

For more quantitative information on these aspects, in particular on the correlation between decomposition of the  $CH_{x,ad}$  species and CH<sub>4</sub> formation rate on the Ru/zeolite catalyst, we performed a similar transient experiment as shown in Fig. 6, but following the decay of the CH<sub>4</sub> formation rate by a mass spectrometer. The resulting CH<sub>4</sub> formation transient, recorded upon changing from a CO/H<sub>2</sub> mixture to a Ar/H<sub>2</sub> mixture under similar reaction conditions as before (see Fig. 6), is plotted in Fig. 7. Upon changing from the reaction mixture to the Ar/H<sub>2</sub> mixture, the formation of CH<sub>4</sub> decreases rapidly and reaches the background level within 3-4 min. For comparison, the decay of the IR intensities related to CH<sub>2,ad</sub> and CH<sub>3,ad</sub> proceeds on a much longer time scale (Fig. 6). After 100 min exposure to  $N_2/H_2$ , the related signals show still more than 50% of their initial intensity, and the further decay of the CH<sub>x ad</sub> related signals is rather slow. Even after 1000 min exposure to a N<sub>2</sub>/H<sub>2</sub> mixture, the intensity of these signals is still around 25% of the initial value. Hence, hydrogenation of the CH<sub>x,ad</sub> species visible in IR to CH<sub>4,ad</sub> and its subsequent rapid desorption can not represent the rate limiting step for CH<sub>4</sub> formation. The question for the rate-limiting step and the nature of the reaction intermediate in the dominant reaction pathway is, at least from the experimental point of view, still open. Based on the present data, the  $CH_{x,ad}$  species visible in the IR spectra represent spectator species, whose reaction to  $CH_4$  is much slower than required for explaining the observed  $CH_4$  formation rate. Therefore, the formation and hydrogenation of the  $CH_{x,ad}$  species visible in IR cannot represent the



**Fig. 7.** Transient activity measurement of Ru/zeolite upon exchange of CO by Ar under idealized reaction conditions (0.6 kPa CO, rest  $H_2$ ) after 1000 min reaction at 190 °C;  $\triangle$ : CH<sub>4</sub> conversion.

dominant reaction pathway. This conclusion agrees well with recent predictions based on density functional theory calculations [44–46], which favor a reaction pathway via formyl formation rather than via C–O bond splitting and subsequent hydrogenation. Based on the similar trends in the DRIFTS transients shown in Fig. 6, we expect that these mechanistic conclusions are valid for both Ru catalysts, although the removal of the adsorbed  $CH_{x,ad}$  species is faster on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst than on the Ru/zeolite catalyst.

### 4. Summary

We have investigated the selective methanation of CO in different CO<sub>2</sub>-containing reformates on a 2.2 wt.% Ru/zeolite catalyst and, for comparison, on a 5 wt.% Ru/Al<sub>2</sub>O<sub>3</sub> catalyst by temperature-screening measurements, kinetic measurements under differential reaction conditions and by transient in situ DRIFTS and mass spectrometric measurements. The latter experiments focused on the build-up of adsorbed surface species during the reaction and their decomposition upon replacing the CO/H<sub>2</sub> mixture in the reaction gas by a N<sub>2</sub>/H<sub>2</sub> or a Ar/H<sub>2</sub> mixture. These measurements led to the following results:

- 1. Temperature-dependent conversion measurements showed that both catalysts are active for the selective methanation reaction. Under present reaction conditions, full conversion of CO was achieved at 200 °C and 230 °C for the Ru/zeolite and the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, respectively, in idealized reformate. The addition of water and methane did not influence the CO methanation activity on the Ru/zeolite catalyst and caused only minor changes in the CO conversion on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. The addition of CO2 (CO2-rich idealized reformate) led to an acceleration of the reaction on the Ru/zeolite catalyst, where complete CO conversion ( $T_{100}$ ) was reached now at 190 °C. On that catalyst, CO<sub>2</sub> methanation started after complete CO conversion, and the selectivity for CO conversion remained above 85% over a temperature range of 40 °C. On the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, CO<sub>2</sub> conversion started at 200 °C, where CO was still left in the reformate. With increasing temperature, both CO and CO<sub>2</sub> are converted and at full CO conversion the selectivity for CO methanation has decreased to 48% under present reaction conditions. In the absence of CO, in CO<sub>2</sub>/H<sub>2</sub> mixtures, the CO<sub>2</sub> conversion exhibits similar conversion characteristics as the CO conversion on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. On the Ru/zeolite catalyst, in contrast, the onset of CO<sub>2</sub> conversion is shifted to lower temperature (170 °C), and the subsequent increase in conversion is rather slow, reaching full conversion only at 410 °C. The latter behavior points to a kinetic hindrance in CO<sub>2</sub> methanation, in the absence and presence of CO.
- 2. Kinetic measurements performed under differential conditions exhibited a  $\sim$ 10 to  $\sim$ 20 times higher Ru mass-normalized reaction rate over the Ru/zeolite catalyst compared to the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. For the inherent activity, expressed by the turnover frequency, the differences are even higher with factors between 10 and 30, which correspond to TOFs between 67 and 135  $s^{-1}$ on the Ru/zeolite catalyst, depending on the reaction atmosphere. Temperature-dependent measurements, performed in idealized reformate after 1000 min on stream in the range 190–160 °C, revealed comparable apparent activation energies for both catalysts under these conditions, pointing to a similar rate-limiting step on both catalysts. On the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, reaction orders of -0.5 and 1.0 were obtained for CO and H<sub>2</sub>, respectively. Higher reaction orders of -0.7 and 2.7 for CO and H<sub>2</sub>, respectively, were observed on the Ru/zeolite catalyst. One may speculate that the high value for the reaction order of H<sub>2</sub> is linked to the high activity of this catalyst.

- 3. In situ IR (DRIFTS) measurements showed that exposing the catalysts to different reaction mixtures under reaction conditions leads to the immediate adsorption of linearly- and bridge-bonded  $CO_{ad}$  species on  $Ru^0$  sites on both catalysts. On the Ru/zeolite catalyst, an additional signal appeared at higher frequency (2075 cm<sup>-1</sup>), which is attributed to  $CO_{ad}$  on  $Ru^{n+}$  sites. This species was not observed on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst in H<sub>2</sub>O-free reaction atmospheres, whereas in the presence of water a small shoulder of this signal developed, due to the more oxidizing reaction conditions. In addition, on both catalysts we observed the build-up of surface formates and  $CH_{x,ad}$  species, while surface carbonates were formed on the Ru/zeolite catalyst only. Thus, the presence of a  $Ru^{n+}$ -CO species and the observation of an additional OH<sub>ad</sub> signal are the most striking differences in the IR spectra between the two catalysts.
- 4. The temporal evolution of the DRIFTS signals related to the different adsorbed CO surface species differs significantly between the two catalysts. On the Ru/zeolite catalyst, the intensity of the CO<sub>ad</sub>-related signals passes through a maximum after 100 min reaction, whereas for the Ru/Al<sub>2</sub>O<sub>3</sub> a steady-state situation is reached at the same time. The signals related to surface formates and carbonates do not saturate during 1000 min on stream, those related to CH<sub>x,ad</sub> species reach a dynamic equilibrium after about 1000 min on the Ru/zeolite catalyst and after 340 min on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, respectively. From the close correlation between Ru<sup>0</sup>-CO signal intensity and the methanation activity on both catalysts, which is observed in the timedependent behavior and also when comparing different gas mixtures, we propose that the activity in the methanation reaction is determined by the number of accessible Ru<sup>0</sup> sites on the two catalysts. Ru<sup>0</sup>-CO species may act as active sites and active species, but other species adsorbed on Ru<sup>0</sup> sites may be possible as well. On the other hand, the absence of such correlations between surface formates and surface carbonates and methanation activity indicates that the reaction is not dominated by the reaction/decomposition of either of these surface species.
- 5. Changing from CO-containing to CO-free reaction atmosphere after 1000 min on stream in idealized reformate, surface formates and  $CH_{x,ad}$  species disappear with time on both catalysts. The initial rate of decomposition, however, differs significantly from the steady-state reaction rate. Therefore, the reaction between the  $CH_{x,ad}$  species visible by IR and hydrogen can not represent the rate-limiting step in the dominant reaction pathway. The same experiment performed with a mass spectrometer shows that  $CH_4$  is not produced anymore after 3 min upon switching to an  $Ar/H_2$  mixture, providing further support for the above conclusion. The signals representing ( $-CH_2$ -) chain groups were growing even after replacement of CO, and are therefore identified as side products.

The kinetic and DRIFTS measurements showed that both Ru catalysts are active and selective for the CO methanation even at low temperatures (190 °C). Using zeolite as support material, the Ru catalyst shows significantly higher activity and selectivity, probably due to specific interactions between the more acidic support and the Ru nanoparticles and via the stabilization of very small metallic and oxidic Ru particles, which result in pronounced modifications of the intrinsic Ru surface activity described by turnover frequencies. The higher surface area of the zeolite support may further contribute to the better performance of this catalyst.

## Acknowledgments

We are grateful to the Süd-Chemie AG for providing the Ru/zeolite catalyst. Furthermore, we want to acknowledge H.G. Anfang (Süd-Chemie AG) for extensive discussions and Y.-F. Han (ICES Institute of Chemical and Engineering Sciences, Singapore) for his contributions in the initial measurements of the CO and CO<sub>2</sub> methanation reaction on the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst. We thank V. Hagen (Lehrstuhl für Technische Chemie, Ruhr Universität Bochum) and D. Widmann (Institute of Surface Chemistry and Catalysis, Ulm University) for the H<sub>2</sub> adsorption measurements, L. Kroner (Institute of Nano- and Microstructured Materials, Ulm University) for the XRD measurements and F. Krumeich (EMEZ - Electron Microscopy ETH Zürich) for TEM/STEM imaging.

# Appendix A. Supplementary material

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.jcat.2009.10.025.

#### References

- [1] W. Lubitz, W. Tumas, Chem. Rev. 107 (2007) 3900.
- [2] S. Kawatsu, J. Power Sources 71 (1998) 150.
- [3] D.L. Trimm, Z.I. Önsan, Catal. Rev. 43 (2001) 31.
- [4] J.R. Rostrup-Nielsen, K. Aasberg-Petersen, in: W. Vielstich, H.A. Gasteiger, A. Lamm (Eds.), Fuel Cell Technology and Applications, first ed., vol. 3, Wiley, Chichester, 2003 (Chapter 14).
- [5] J. Sehested, S. Dahl, J. Jacobsen, J.R. Rostrup-Nielsen, J. Phys. Chem. B 109 (2005) 2432.
- [6] R.M. Navarro, M.A. Pena, J.L.G. Fierro, Chem. Rev. 107 (2007) 3952.
- [7] D.R. Palo, R.A. Dagle, J.D. Holladay, Chem. Rev. 107 (2007) 3992.
- [8] S. Gottesfeld, T.A. Zawodzinski, in: R.C. Alkire, H. Gerischer, D.M. Kolb, C.W. Tobias (Eds.), Advances in Electrochemical Science and Engineering, vol. 5, Wiley-VCH, Weinheim, 1997.
- [9] US Department of Energy, Multi-Year Research, Development and Demonstration Plan: Planned Program Activities for 2005-2015, US Department of Energy Ref Type: Electronic Citation, 2009.
- [10] W. Vielstich, in: A.J. Bard, M. Stratmann, E.J. Calvo (Eds.), Encyclopedia of Electrochemistry - Interfacial Kinetics and Mass Transport, vol. 2, VCH, Weinheim, 2003.
- [11] J.R. Ladebeck, J.P. Wagner, in: W. Vielstich, A. Lamm, H.A. Gasteiger (Eds.), Handbook of Fuel Cells - Fundamentals Technology and Applications, vol. 3, Wiley, Chichester, 2003.
- [12] L. Shore, R. Farrauto, in: W. Vielstich, H.A. Gasteiger, A. Lamm (Eds.), Fuel Cell Technology and Applications, first ed., vol. 3, Wiley, Chichester, 2003 (Chapter 18)
- [13] M. Echigo, T. Tabata, J. Chem. Eng. Jpn. 37 (2004) 75.
- [14] L. Caldwell, in: Report 660 5 2, Council for Scientific and Industrial Research, Republic of South Africa, 1980.
- [15] C.H. Bartholomew, Catal. Lett. 7 (1990) 303.
- [16] S.S. Ranghava, R.C.E.H. Amirali, I&EC Process Design and Development, 1969, p. 482.
- [17] G.A. Mills, F.W. Steffgen, Catal. Rev. Sci. Engin. 8 (1974) 159.
- [18] M.A. Vannice, J. Catal. 3 (1974) 449.
- [19] M.S. Batista, E.I. Santiago, E.M. Assaf, E.A. Ticianelli, J. Power Sources 145 (2005) 50.
- [20] Y. Men, G. Kolb, R. Zapf, V. Hessel, H. Löwe, Catal. Today 125 (2007) 81. [21] Z. Kowalczyk, K. Stolecki, W. Rarog-Pilecka, E. Miskiewicz, E. Wiczkowska, Z.
- Karpinski, Appl. Catal. A 342 (2008) 35. [22] P. Panagiotopoulou, D.I. Kondarides, X.E. Verykios, Appl. Catal. A 344 (2008)
- 45. [23] M.R. Prairie, A. Renken, J.G. Highfield, K.R. Thampi, M. Grätzel, J. Catal. 129
- (1991) 130. [24] F. Solymosi, A. Erdöhelyi, M. Kocsis, J. Chem. Soc. Faraday Trans. 77 (1981)
- 1003. [25] N.M. Gupta, V.P. Londhe, V.S. Kamble, J. Catal. 169 (1997) 423.
- [26] J. Zhang, M.B. Vukmirovic, K. Sasaki, U.N. Anand, M. Mavrikakis, R. Adzic, J. Am.
- Chem. Soc. 127 (2005) 12480. [27] A.R. Dagle, Y. Wang, G.-G. Xia, J.J. Strohm, J. Holladay, D.R. Palo, Appl. Catal. A
- 326 (2007) 213.

- [28] D.J. Elliott, J.H. Lunsford, J. Catal. 57 (1978) 11.
- [29] P.A. Jacobs, H.H. Nijs, J.J. Verdonck, J.E. Uytterhoeven, in: Symposium on Advances in Fischer-Tropsch Chemistry, Anaheim Meeting, American Chemical Society, 1978, p. 469.
- [30] S. Scirè, C. Crisafulli, R. Maggiore, S. Minico, S. Galvagno, Catal. Lett. 51 (1998) 41.
- [31] P.R. Davies, N.G. Newton, Surf. Sci. 546 (2003) 149.
- [32] Z.Z. Lin, T. Okuhara, M. Misono, K. Tohji, Y. Udagawa, J. Chem. Soc. Chem. Commun. (1986) 1673.
- [33] S. Takenaka, T. Shimizu, K. Otsuka, Int. J. Hydrogen Energy 29 (2004) 1065.
- [34] M. Boudart, M.A. McDonald, J. Phys. Chem. 88 (1984) 2185.
- [35] K. Asakura, Y. Iwasara, J. Chem. Soc. Faraday Trans. 86 (1990) 2657.
- [36] R.A. Dalla Betta, M. Shelef, J. Catal. 48 (1977) 111.
- [37] J.G. Ekerdt, A.T. Bell, J. Catal. 58 (1979) 170.
- [38] H. Yamasaki, K. Yoshihiro, Y. Kobori, S. Naito, T. Ohnishi, K. Tamaru, J. Chem. Soc. Faraday Trans. 77 (1980) 2913.
- [39] R.D. Kelley, D.W. Goodman, in: D.A. King, D.P. Woodruff (Eds.), Fundamental Studies of Heterogeneous Catalysis, vol. 4, Elsevier Scientific Publishing, Amsterdam, 1982 (Chapter 10).
- [40] N.M. Gupta, V.S. Kamble, V.B. Kartha, R.M. Iyer, K.R. Thampi, M. Gratzel, J. Catal. 146 (1994) 173.
- [41] N.M. Gupta, A.K. Tripathi, Bull. Catal. Soc. India (2003) 213.
- [42] A.L. Kustov, A.M. Frey, K.E. Larsen, T. Johannessen, J.K. Nørskov, C.H. Christensen, Appl. Catal. A 320 (2007) 98.
- [43] M.P. Andersson, F. Abild-Pedersen, I.N. Remediakis, T. Bligaard, G. Jones, J. Engbuk, O. Lytken, S. Horch, J.H. Nielsen, J. Sehested, J.R. Rostrup-Nielsen, J.K. Nørskov, I. Chorkendorff, J. Catal. 255 (2008) 6.
- [44] O.R. Inderwildi, S.J. Jenkins, D.A. King, J. Phys. Chem. C 112 (2008) 1305.
- [45] O. Inderwildi, P. Jenkins, Chem. Soc. Rev. 37 (2008) 2274.
- [46] O. Inderwildi, J.S. Jenkins, D. King, Angew. Chem. 47 (2008) 5253.
- [47] H. Schubert, U. Guntow, K. Hofmann, R. Schlögl, Fresenius J. Anal. Chem. 356 (1996) 127.
- [48] P.B. Weisz, Chem. Eng. Progr. Symp. Ser. 55 (1992) 29.
- [49] M.M. Schubert, M.J. Kahlich, H.A. Gasteiger, R.J. Behm, J. Power Sources 84 (1999) 175
- [50] I.M. Hamadeh, P.R. Griffiths, Appl. Spectrosc. 41 (1987) 682.
- [51] F. Meunier, D. Reid, A. Goguet, S. Shekhtman, C. Hardacre, R. Burch, W. Deng, M. Flytzani-Stephanopoulos, J. Catal. 247 (2007) 269.
- [52] I.-G. Bajusz, J.G. Goodwin Jr., J. Catal. 169 (1997) 157.
- [53] V.P. Londhe, V.S. Kamble, N.M. Gupta, J. Mol. Catal. A 121 (1997) 33.
- [54] S.J. Fujita, T. Notbutsune, Chem. Eng. J. 68 (1997) 63.
- [55] V.P. Londhe, N.M. Gupta, J. Catal. 169 (1997) 415.
- [56] R.L. Gorring, A.J. de Rosset, J. Catal. 3 (1964) 341.
- [57] H. Közinger, Y. Zhao, B. Tesche, R. Barth, R. Epstein, B.C. Gates, J.P. Scott, Faraday Discuss. 72 (1981) 53.
- [58] J. Zhang, M. Li, Z. Feng, J. Chen, C. Li, J. Phys. Chem. B 110 (2006) 927.
- [59] E. Guglielminotti, A. Zecchina, A. Bossi, M. Camia, J. Catal. 74 (1982) 240.
- [60] R.D. Gonzalez, M.F. Brown, J. Phys. Chem. 80 (1976) 1731.
- [61] A.A. Davydov, A.T. Bell, J. Catal. 49 (1977) 332.
- [62] F. Solymosi, J. Raskó, J. Catal. 15 (1989) 107.
- [63] G.H. Yokomizo, C. Louis, A.T. Bell, J. Catal. 120 (1989) 1.
- [64] E. Guglielminotti, G.C. Bond, J. Chem. Soc. Faraday Trans. 86 (1990) 979. [65] N.M. Gupta, V.S. Kamble, R.M. Iyer, T. Ravindranathan, M. Grätzel, J. Catal. 137 (1992) 473
- [66] M.W. McQuire, C.H. Rochester, J. Catal. 141 (1993) 355.
- [67] S.Z.H. Todorova, G.B. Kadinov, Res. Chem. Intermed. 28 (2002) 291.
- [68] H. Pfnür, D. Menzel, F.M. Hoffmann, A. Ortega, A.M. Bradshaw, Surf. Sci. 93 (1980) 431.
- [69] J. Assmann, E. Loffler, A. Birkner, M. Muhler, Catal. Today 85 (2003) 235.
- [70] H. Knözinger, P. Ratnasamy, Catal. Rev. 17 (1978) 31.
- [71] S.T. Yong, K. Hidajat, S. Kawi, J. Power Sources 131 (2004) 91.
- [72] C.S. Kellner, A.T. Bell, J. Catal. 71 (1981) 296.
- [73] F. Solymosi, A. Erdöhelyi, M. Kocsis, J. Catal. 65 (1980) 428.
- [74] V. Sanchez-Escribando, M.A. Larrubia Vargas, E. Finocchio, G. Busca, Appl. Catal. A 316 (2007) 68.
- [75] T. Yamada, K.-I. Tanaka, J. Am. Chem. Soc. 113 (1991) 1173.
- [76] C.K. Rofer-DePoorter, Chem. Rev. 81 (1981) 447.
- [77] M.M. Marwood, R. Doepper, A. Renken, Appl. Catal. A 151 (1997) 223.
  [78] R. Leppelt, B. Schumacher, V. Plzak, M. Kinne, R.J. Behm, J. Catal. 244 (2006) 137
- [79] A.S. Wexler, Spectrochim. Acta 21 (1965) 1725.